

FIG. 1

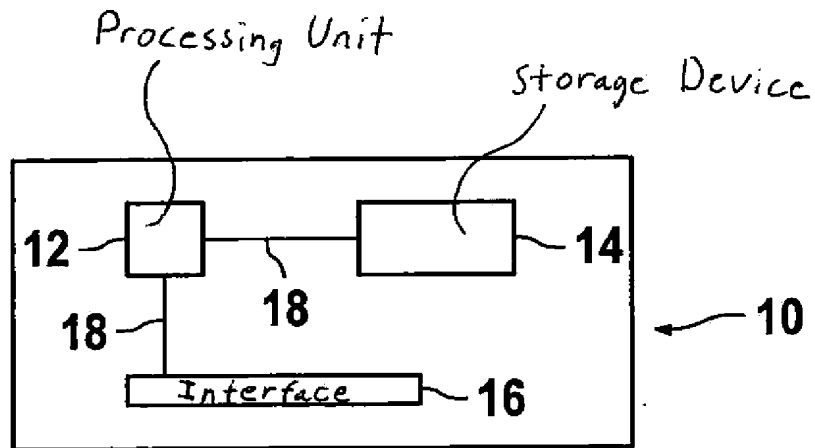


FIG. 2

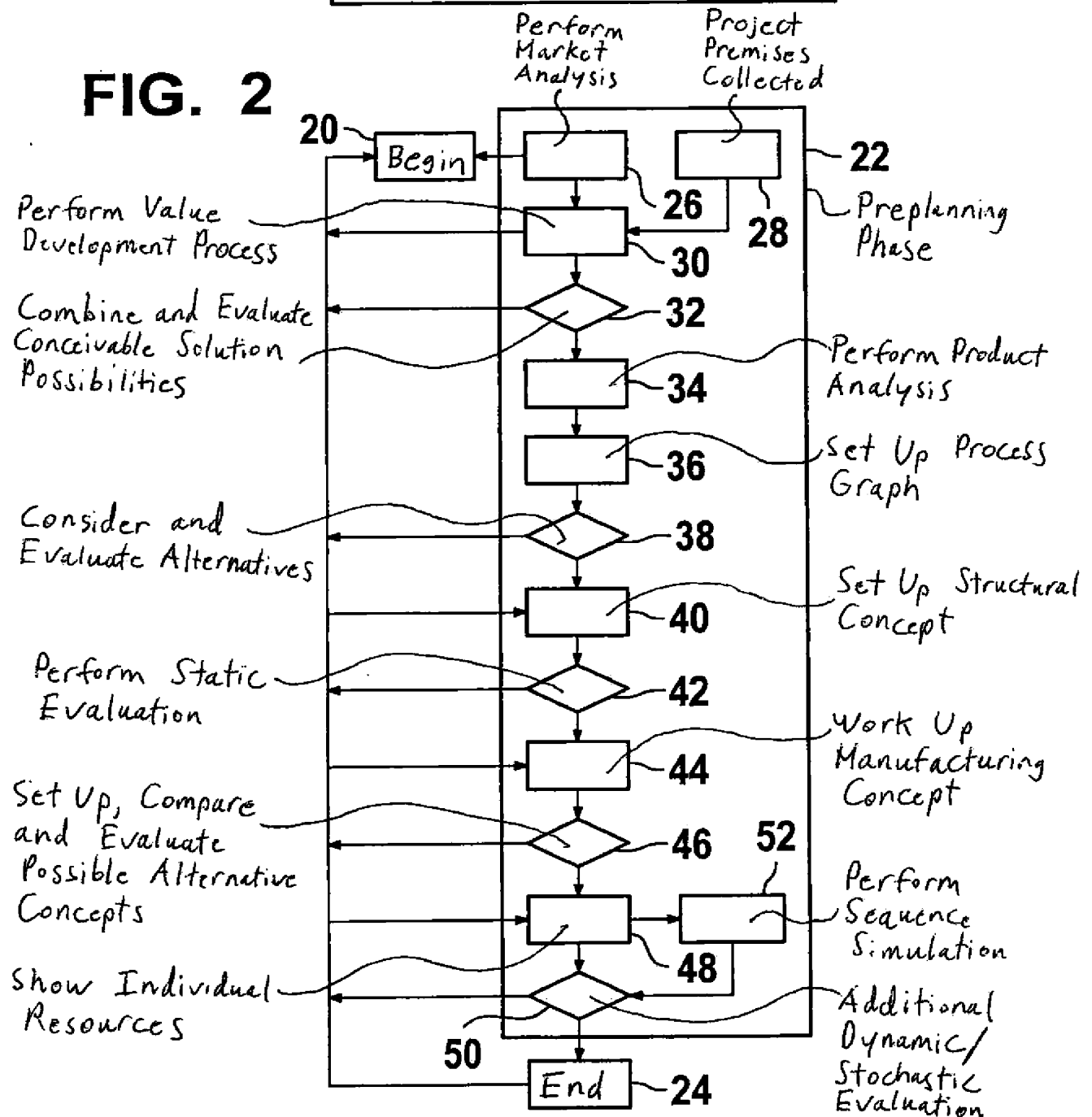


FIG. 3 TARGET PIECE COUNT DEVELOPMENT

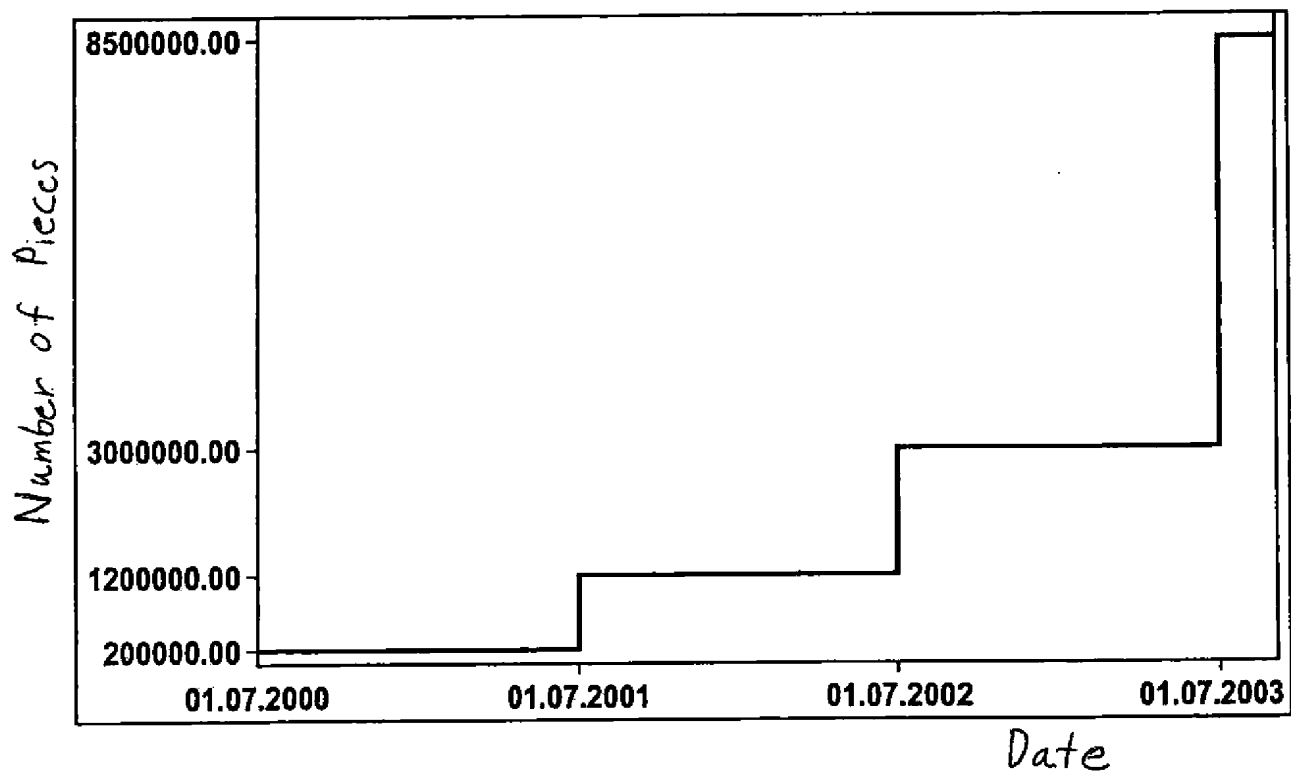
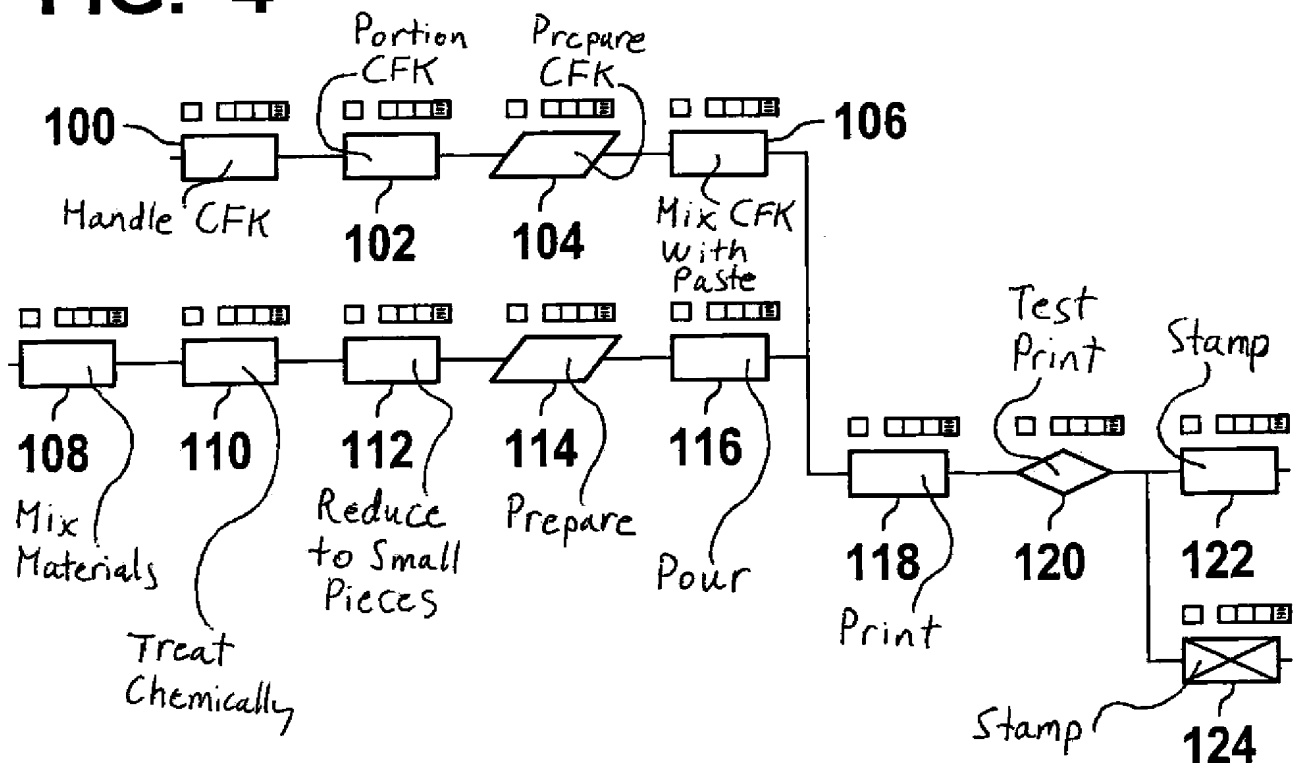


FIG. 4



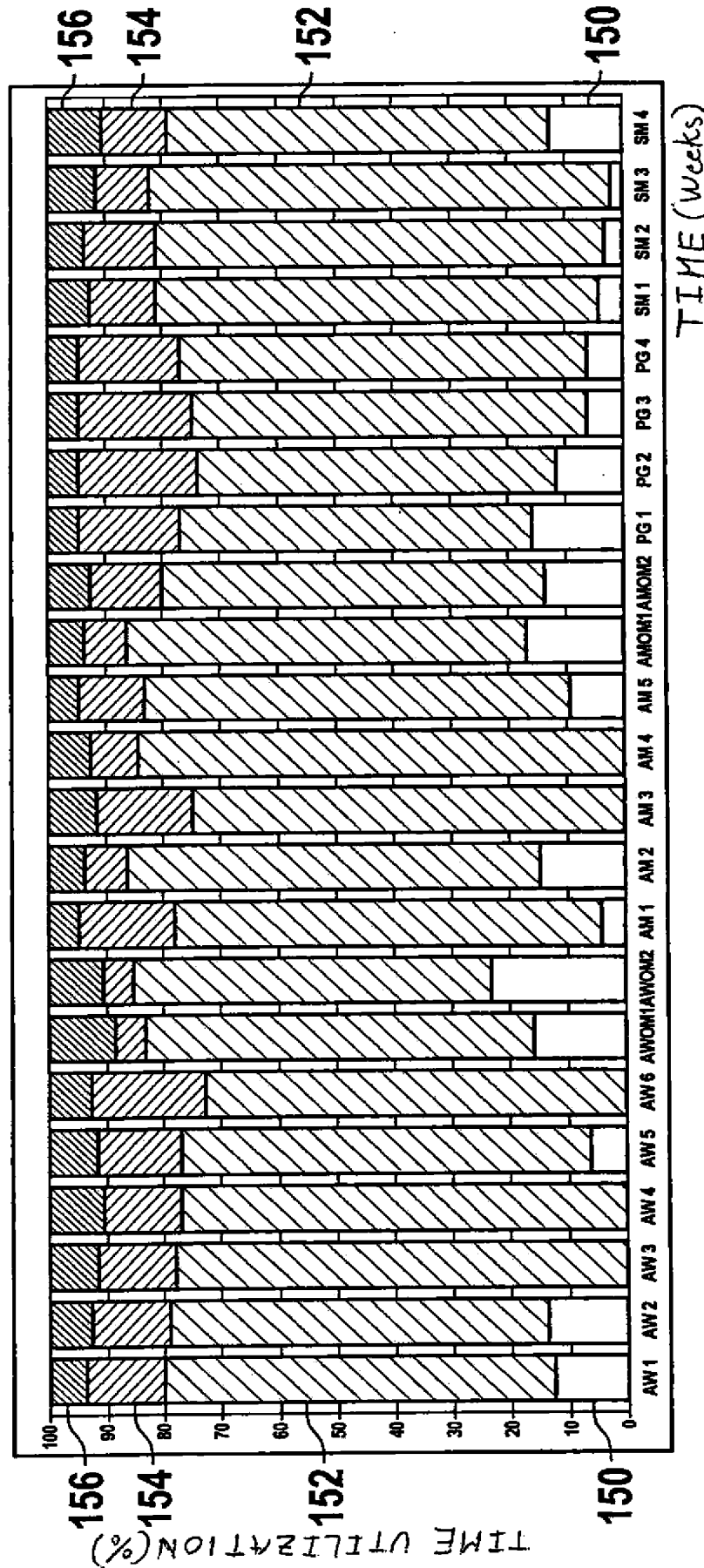


FIG. 5

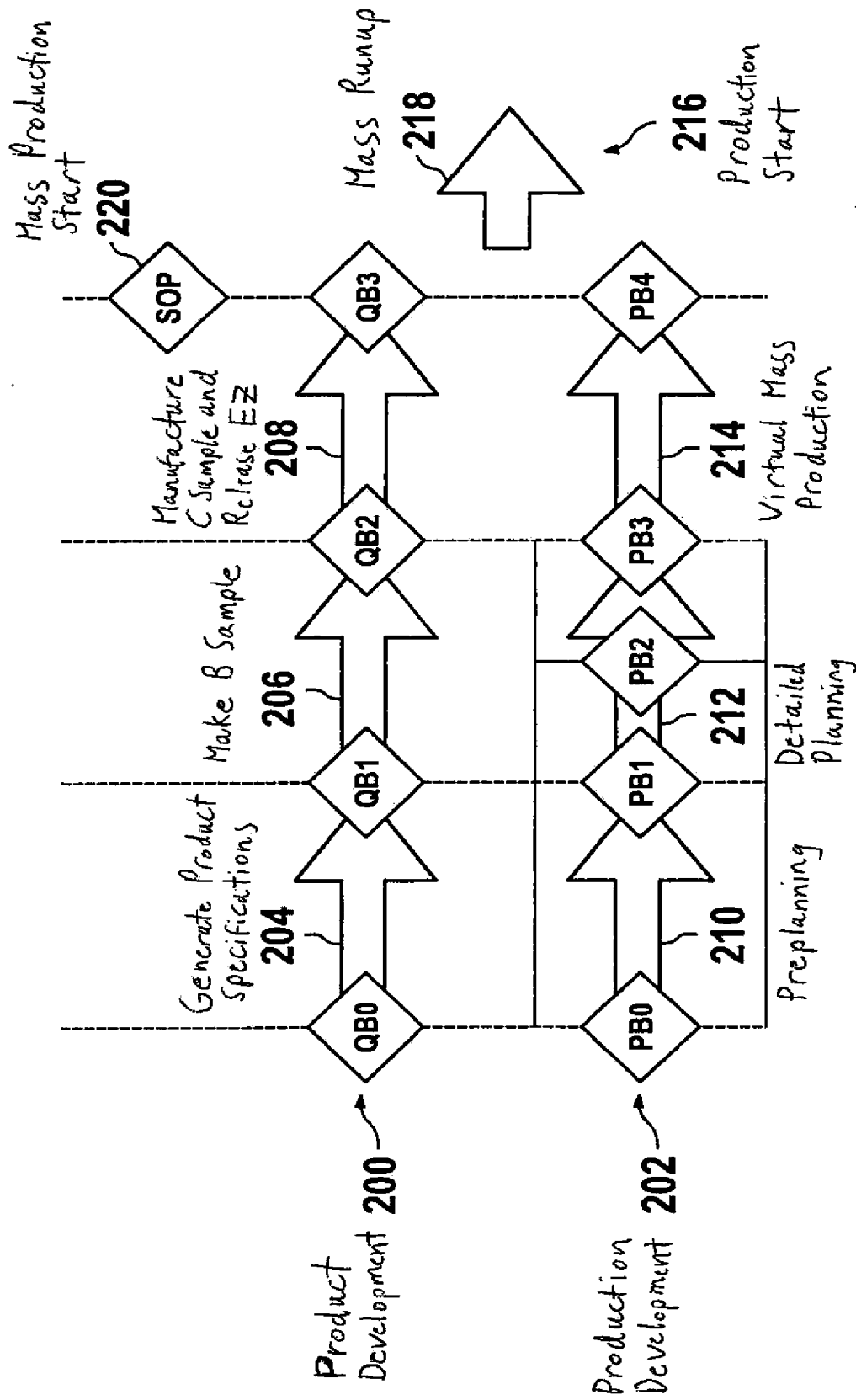


FIG. 6